

shp 24/05 or sooner

Work Order ID 69754



Wednesday, May 18, 2011 12:36:08 PM

Item ID: D350-607-143

Accept



Setup Start



Revision ID:

Stop



Item Name: Automatic Lid Opener Installation

Start Date: 5/18/2011 Start Qty: 8.00



Cust Item ID:

Required Date: 5/20/2011 Req'd Qty: 8.00



Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D350-607-1

A

100

0.00



DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D350-607-143
CHG001

8/11/05/24

11-5-24

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

JB

11/05/18

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8/11/05/24

78

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Item ID: D350-607-143

Accept

Setup Start

Revision ID:

Stop

Item Name: Automatic Lid Opener Installation

Start Date: 5/18/2011 Start Qty: 8.00

Cust Item ID:

Required Date: 5/20/2011 Req'd Qty: 8.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-607-143

Location:

PPP rev: A

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

11/15/24 (80) 9

11/15/24
MF
11-05-24

Picklist Print

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Work Order ID: 69754

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 5/18/2011

Required Date: 5/20/2011

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP RevA: New issue DD verified by:EC
per dwg revC DD 10.01.18 verified by:EC
545 DD 10.04.19 verified by:EC

IPP RevB: as
IPP Rev:C as per ecn10-

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3953-7 Spring Spacer		Manufactured	No			110	Each	20.0000	1	8			
--------------------------	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--

Location	Loc Qty	Loc Code
ST096	20	
65053	4	
68464	16	

D3953-3 Gas Spring Stud, Lid		Manufactured	No			110	Each	3.0000	1	8			
---------------------------------	--	--------------	----	--	--	-----	------	--------	---	---	--	--	--

Location	Loc Qty	Loc Code
ST096	3	
68230	3	

D3953-5 Gas Spring Stud, Base		Manufactured	No			110	Each	5.0000	1	8			
----------------------------------	--	--------------	----	--	--	-----	------	--------	---	---	--	--	--

Location	Loc Qty	Loc Code
ST096	5	
65135	5	

D3953-9 Gas Spring Washer		Manufactured	No			110	Each	2.0000	2	16			
------------------------------	--	--------------	----	--	--	-----	------	--------	---	----	--	--	--

Location	Loc Qty	Loc Code
ST096	2	
68231	2	

4

JB

68464

696113x JB

68230x3

69749 3x

65135x5

JB 11/05/18

69025140

68231x2

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Work Order ID: 69754

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 5/18/2011

Required Date: 5/20/2011

Start Qty: 8.00

Required Qty: 8.00

D3953-11

Manufactured No

110 Each

19.0000

1

8



Gas Spring Spacer

Location

Loc Qty

Loc Code

ST096

19

68232

19

110 Each

20.0000

1

8

D3953-15

Manufactured No



Gas Spring Bracket

Location

Loc Qty

Loc Code

ST101

20

68233

20

110 Each

9.0000

1

8

D3953-17

Manufactured No



Gas Spring Spacer

Location

Loc Qty

Loc Code

ST096

9

67968

9

110 Each

17.0000

1

8

D3969-1

Manufactured No



Spring (Basket Lid)

Location

Loc Qty

Loc Code

ST272

17

52889

17

110 Each

40.0000

2

16

AN3C11A

Purchased No



BOLT

Location

Loc Qty

Loc Code

ST351

40

116590

40

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Work Order ID: 69754

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 5/18/2011

Required Date: 5/20/2011

Start Qty: 8.00

Required Qty: 8.00

AN3C15A
Bolt

Purchased No

110 Each

17.0000 2 16



JB

Location

Loc Qty

Loc Code

ST352

17

112969

17

110 Each

26.0000 2 16



112969

JB

AN3I0-4
NUT

Purchased No

Location

Loc Qty

Loc Code

ST324

26

117442

26

110 Each

694.0000 4 32



117442

JB

MS21043-3
Nut

Purchased No

Location

Loc Qty

Loc Code

FG

80

103691

80

ST301

614

112314

614

110 Each

46.0000 2 16



112314

JB 11/05/18

MS24665-2-12
COTTER PIN

Purchased No

Location

Loc Qty

Loc Code

ST309

46

111499

46

111499

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Work Order ID: 69754

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 5/18/2011

Required Date: 5/20/2011

Start Qty: 8.00

Required Qty: 8.00

NAS1149C0332R

Purchased

No

110

Each

3,002.000

4

32

✓



Washer



JB

Location

Loc Qty

Loc Code

ST297

3002

116304

55

117291

2347

117460

600

117291

NAS1149C0432R

Purchased

No

110

Each

6,118.000

2

16

✓



Washer



JB 11/05/18

Location

Loc Qty

Loc Code

ST297

6118

116900

1118

117291

5000

116900

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6.3 D350-607-141/-143/-145 AUTOMATIC LID OPENER INSTL

Qty -141	Qty -143	Qty -145	Part Number	Description
X			D350-607-141	AUTOMATIC LID OPENER INSTL (FOR USE ON -041 BASKET)
	X~		D350-607-143	AUTOMATIC LID OPENER INSTL (FOR USE ON -043/-047 BASKET)
		X	D350-607-145	AUTOMATIC LID OPENER INSTL (FOR USE ON -045 BASKET)
2		1	D3953-1	GAS SPRING BRACKET
2	1	1	D3953-3	GAS SPRING STUD (LID)
2	1	1	D3953-5	GAS SPRING STUD (BASE)
2	1	1	D3953-7	GAS SPRING SPACER
4	2	2	D3953-9	GAS SPRING WASHER
2	1	1	D3953-11	GAS SPRING SPACER
2		1	D3953-13	GAS SPRING SPACER
	1		D3953-15	GAS SPRING BRACKET
	1		D3953-17	GAS SPRING SPACER
2	1	1	D3969-1	GAS SPRING
4	2	2	AN3C11A	BOLT
	2		AN3C15A	BOLT
4		2	AN3C16A	BOLT
4	2	2	AN310-4	CASTELLATED NUT
8	4	4	MS21043-3	NUT
4	2	2	MS24665-212	COTTER PIN
8	4	4	NAS1149C0332R	WASHER (OR AN960C10L)
4	2	2	NAS1149C0432R	WASHER (OR AN960C416L)